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**1. IDENTIFICATION**

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<b>Product Name</b>	Helium and Nitrogen
<b>Recommended use of the chemical and restrictions on use</b>	
<b>Identified uses</b>	Gas for industrial use
<b>Restrictions on Use</b>	None
<b>Company Identification</b>	UTC Aerospace Systems 4200 Airport Drive, NW Wilson, NC 27896
<b>Customer Information Number</b>	(253) 237-7004
<b>Emergency Telephone Number</b>	
<b>3E Company</b>	1-800-451-8386 Site Code: 33067
<b>Issue Date</b>	August 20, 2015
<b>Supersedes Date</b>	Rev. A, September 29, 2014

*Safety Data Sheet prepared in accordance with OSHA's Hazard Communication Standard (29 CFR 1910.1200) and the Globally Harmonized System of Classification and Labelling of Chemicals (GHS)*

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**2. HAZARD IDENTIFICATION**

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**Hazard Classification**

Gas under pressure – Compressed gas  
Simple asphyxiant

**Label Elements**

Hazard Symbols



Signal Word: Warning

**Hazard Statements**

Contents under pressure; may explode if heated.  
May displace oxygen and cause rapid suffocation.

**Precautionary Statements**

**Prevention**

Do not enter confined space unless adequately ventilated.  
In case of inadequate ventilation wear respiratory protection.

**Response**

None

**Storage**

Protect from sunlight and store in well-ventilated place.  
Keep container tightly closed.

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**2. HAZARD IDENTIFICATION**

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**Disposal**

None

**Other Hazards**

None

**Specific Concentration Limits**

The values listed below represent the percentages of ingredients of unknown toxicity.

Acute oral toxicity	0%
Acute dermal toxicity	0%
Acute inhalation toxicity	0%
Acute aquatic toxicity	100%

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**3. COMPOSITION/INFORMATION ON INGREDIENTS**

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This product is a substance.

<b>Component</b>	<b>CAS Number</b>	<b>Concentration</b>
Nitrogen	7727-37-9	>90%
Helium	7440-59-7	1 – 10%

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**4. FIRST- AID MEASURES**

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**Description of necessary first-aid measures**

**Eyes**

No specific measures.

**Skin**

No specific measures.

**Ingestion**

Ingestion is not considered a potential route of exposure.

**Inhalation**

Remove from exposure. If there is difficulty in breathing, give oxygen. Obtain medical attention immediately.

**Most important symptoms/effects, acute and delayed**

Aside from the information found under Description of necessary first aid measures (above) and Indication of immediate medical attention and special treatment needed, no additional symptoms and effects are anticipated.

**Indication of immediate medical attention and special treatment needed**

**Notes to Physicians**

Treat symptomatically.

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**5. FIRE - FIGHTING MEASURES**

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**Suitable Extinguishing Media**

Use extinguishing agent appropriate to other materials involved. Keep pressurized containers and surroundings cool with water spray as they may rupture or burst in the heat of a fire.

**Specific hazards arising from the chemical**

Pressurized containers may explode in heat of fire.

**Special Protective Actions for Fire-Fighters**

Wear full protective clothing and self-contained breathing apparatus as appropriate for specific fire conditions.

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**6. ACCIDENTAL RELEASE MEASURES**

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**Personal precautions, protective equipment and emergency procedures**

Remove leaking cylinder to a safe place. Ventilate the area. Leaks inside confined spaces may cause suffocation as oxygen is displaced and should not be entered without a self-contained breathing apparatus.

**Environmental Precautions**

None

**Methods and materials for containment and cleaning up**

None

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**7. HANDLING AND STORAGE**

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**Precautions for safe handling**

Wear appropriate protective clothing. Prevent skin and eye contact.

**Conditions for safe storage**

Pressurized containers should be properly stored and secured to prevent falling or being knocked over. Do not drag, slide or roll pressurized containers. Do not drop pressurized containers or permit them to strike against each other. Never apply flame or localized heat directly to any part of the pressurized or plastic container. Store pressurized and plastic containers away from high heat sources. Storage area should be: cool - dry - well ventilated - under cover - out of direct sunlight.

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**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

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**Control parameters**

Exposure limits are listed below, if they exist.

**Nitrogen**

None established

**Helium**

None established

**Appropriate engineering controls**

Use with adequate ventilation. There should be local procedures for the selection, training, inspection and maintenance of this equipment. When used in large volumes, use local exhaust ventilation.

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**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**


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**Individual protection measures**
**Respiratory Protection**

Not normally required. In oxygen deficient atmospheres, use a self-contained breathing apparatus, as an air purifying respirator will not provide protection.

**Skin Protection**

Gloves

**Eye/Face Protection**

Chemical goggles or safety glasses with side shields.

**Body Protection**

Normal work wear.

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**9. PHYSICAL AND CHEMICAL PROPERTIES**


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**Appearance**

<b>Physical State</b>	Compressed gas
<b>Color</b>	Colorless
<b>Odor</b>	None
<b>Odor Threshold</b>	No data available
<b>pH</b>	Not applicable
<b>Specific Gravity</b>	1.251 g/l (Nitrogen) 0.1786 g/l (Helium)
<b>Boiling Range/Point (°C/F)</b>	-196 °C/-321 °F(Nitrogen) -268.9 °C /-109.3 °F(Helium)
<b>Melting Point (°C/F)</b>	-210 °C/-346 °F(Nitrogen) -272.2 °C /-452.0 °F(Helium)
<b>Flash Point (PMCC) (°C/F)</b>	Not flammable
<b>Vapor Pressure</b>	No data available
<b>Evaporation Rate (BuAc=1)</b>	No data available
<b>Solubility in Water</b>	No data available
<b>Vapor Density (Air = 1)</b>	Not applicable
<b>VOC (g/l)</b>	None
<b>VOC (%)</b>	None
<b>Partition coefficient (n-octanol/water)</b>	No data available
<b>Viscosity</b>	Not applicable
<b>Auto-ignition Temperature</b>	No data available
<b>Decomposition Temperature</b>	No data available
<b>Upper explosive limit</b>	Not explosive
<b>Lower explosive limit</b>	Not explosive
<b>Flammability (solid, gas)</b>	Not flammable

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**10. STABILITY AND REACTIVITY**


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**Reactivity**

Pressurized containers may rupture or explode if exposed to heat.

**Chemical Stability**

Stable under normal conditions.

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**10. STABILITY AND REACTIVITY**

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**Possibility of hazardous reactions**

Hazardous polymerization will not occur.

**Conditions to Avoid**

Extremely high temperatures

**Incompatible Materials**

None known

**Hazardous Decomposition Products**

None

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**11. TOXICOLOGICAL INFORMATION**

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**Acute Toxicity**

Nitrogen

Simple asphyxiant

Helium

Simple asphyxiant

**Specific Target Organ Toxicity (STOT) – single exposure**

Exposure to nitrogen and helium gas at high concentrations can cause suffocation by reducing oxygen available for breathing. Breathing very high concentrations can cause dizziness, shortness of breath, unconsciousness or asphyxiation.

**Specific Target Organ Toxicity (STOT) – repeat exposure**

No data available.

**Serious Eye damage/Irritation**

No data available.

**Skin Corrosion/Irritation**

No data available.

**Respiratory or Skin Sensitization**

No data available.

**Carcinogenicity**

Not considered carcinogenic by NTP, IARC, and OSHA.

**Germ Cell Mutagenicity**

No data available.

**Reproductive Toxicity**

No data available.

**Aspiration Hazard**

Not an aspiration hazard.

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**12. ECOLOGICAL INFORMATION**

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**Ecotoxicity**

No data available.

**Mobility in soil**

Nitrogen occurs naturally in the atmosphere.

**Persistence/Degradability**

Nitrogen occurs naturally in the atmosphere.

**Bioaccumulative Potential**

Nitrogen occurs naturally in the atmosphere.

**Other adverse effects**

No relevant studies identified.

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**13. DISPOSAL CONSIDERATIONS**

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**Disposal Methods**

Dispose of container in accordance with all applicable local and national regulations. Do not cut, puncture or weld on or near to the pressurized container. If spilled, expellant will vaporize to the atmosphere.

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**14. TRANSPORT INFORMATION**

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<b>DOT CFR 172.101 Data</b>	Compressed Gas, N.O.S., (Nitrogen, Helium), (2.2), UN1956
<b>UN Proper Shipping Name</b>	Compressed Gas, N.O.S., (Nitrogen, Helium)
<b>UN Class</b>	(2.2)
<b>UN Number</b>	UN1956
<b>UN Packaging Group</b>	None
<b>Classification for AIR Transportation (IATA)</b>	Consult current IATA Regulations prior to shipping by air.

Containers must be shipped with the appropriate safety caps.

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**15. REGULATORY INFORMATION**

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**United States TSCA Inventory**

All components of this product are in compliance with the inventory listing requirements of the US Toxic Substance Control Act (TSCA) Chemical Substance Inventory.

**Canada DSL Inventory**

All ingredients in this product have been verified for inclusion on the Domestic Substance List (DSL).

**SARA Title III Sect. 311/312 Categorization**

Pressure Hazard

**SARA Title III Sect. 313**

This product does not contain any chemicals that are listed in Section 313 at or above de minimis concentrations.

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**15. REGULATORY INFORMATION**

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**California Proposition 65**

This product does not contain materials which the State of California has found to cause cancer, birth defects or other reproductive harm.

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**16. OTHER INFORMATION**

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**NFPA Ratings**

NFPA Code for Health - 1

NFPA Code for Flammability - 0

NFPA Code for Reactivity - 0

NFPA Code for Special Hazards - None

**HMIS Ratings**

HMIS Code for Health - 1

HMIS Code for Flammability - 0

HMIS Code for Physical Hazard - 0

HMIS Code for Personal Protection - See Section 8

\*Chronic

**Legend**

ACGIH: American Conference of Governmental Industrial Hygienists

CAS#: Chemical Abstracts Service Number

EC50: Effect Concentration 50%

IARC: International Agency for Research on Cancer

LC50: Lethal Concentration 50%

LD50: Lethal Dose 50%

N/A: Denotes no applicable information found or available

OSHA: Occupational Safety and Health Administration

PEL: Permissible Exposure Limit

RQ: Reportable Quantity

STEL: Short Term Exposure Limit

TLV: Threshold Limit Value

TSCA: Toxic Substance Control Act

Revision Date: August 20, 2015

Replaces: Rev. A, September 29, 2014

Changes made: Updated to GHS Classification.

**Information Source and References**

This SDS is prepared by Hazard Communication Specialists based on information provided by internal company references.

**Prepared By:**

EnviroNet LLC.

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